CONFORM
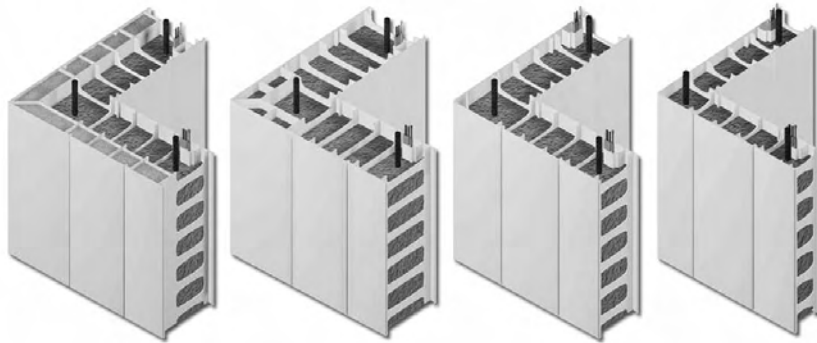
The Revolutionary Stay-in-Place
Concrete Wall Formwork

Wall Finishing, Maintenance & Repair Guide

Version 1.0

NUFORM

CONFORM

Building Solutions for a Better World...

Welcome to the world of Nuform Building Technologies Inc., an innovative quality-driven building technologies company. Since the introduction of Conform (formerly Royal Building Systems) in 1992, the product has received global recognition for its approach in providing an innovative solution to the construction industry.

Conform is a patented polymer-based stay-in-place formwork for concrete walls. The extruded components slide and interconnect together to create a concrete formwork. The result is permanent, attractive, and pre-finished concrete walls that can be easily constructed in any climate.

Conform provides flexibility of design, whether you are building a home or a large industrial complex.

The polymer components of Conform will not decay or deteriorate over a lifespan that can be measured in decades. Conform requires no painting, and resists ultraviolet radiation. Furthermore, Conform is highly durable, virtually maintenance free, impervious to weather, and extremely energy efficient.

Conform is also environmentally friendly as the polymer components are recyclable, energy efficient, and non-toxic.

Put it all together, and you can see that Conform offers complete design flexibility and an innovative building product that is easy to maintain, friendly to the environment, and built to last. Whether you are a developer, contractor, architect, engineer, or designer you can find attractive and cost effective solutions for your next project with Conform.

Contents

1. Introduction

One of the primary benefits of using Conform is that it provides a low maintenance wall finish. This entails that the finish must be maintained properly and repaired when required in order to maintain the finish for many years. Other users of Conform might want to apply secondary finishes to all or parts of the wall in order to provide additional design or architectural features.

This Wall Finishing, Maintenance and Repair Guide has been prepared by Nuform Building Technologies Inc. (Nuform) primarily to assist architects and end users to better understand the finishing options available with the system and to provide field personnel with a practical guide on how to maintain and repair walls in the field. It is a part of our continuing effort to provide current and practical information to users of Conform.

The Wall Finishing, Maintenance and Repair Guide provides information on the following aspects of Conform:

- Finishing options that can be applied to the wall surface
- Maintenance of the wall surface
- Repair of damaged walls
- Recommended products

In addition to the Wall Finishing, Maintenance and Repair Guide, the following guides are also available to assist in designing and building your projects using Conform.

- Technical Guide
- Design Guide
- Engineering Guide
- Construction Guide
- Construction Guide for Non-Bearing Walls

Although every effort has been made to ensure that all the information provided in the Wall Finishing, Maintenance and Repair Guide is factual and that the numerical values are accurate and consistent. Nuform does not assume any liability for errors or oversights resulting from the use of information contained in this guide. Anyone making use of the information provided in these guides assumes all liability arising from such use.

2. Wall Finishing Options

Conform is available as a finished product in two basic colors: Tan (color # 316) and White (color # 138). Although Conform derives many of its advantages when left in its finished state (e.g. low maintenance), it is versatile and accommodates most traditional finishing options available on the market.

The following finishing options will be discussed in further detail: Acrylic stucco, vinyl graphics, paint, insulation and siding, gypsum board and sealant.

2.1 Acrylic Stucco

Acrylic stucco applications have become very popular over the years and are ideally suited to be applied to the interior or exterior surfaces of Conform. Stucco is one of the most versatile cladding systems and offers the end user with almost unlimited finishing possibilities, textures and colors.

Stucco applications can be installed directly to Conform types CF4, CF6 and CF8 using an adhesive conditioner or on an insulation board. For Conform type CF8i, stucco must be applied on an insulation board (EIFS). Do not apply stucco directly over the insulated face of the CF8i components, since thermal movements will crack the stucco. The ideal stucco material for use with Conform is a premixed, water based acrylic coating.

Consult the manufacturer and installer to verify the suitability of the stucco, the required primer, the recommended application procedures and the limitations on use of their product. Nuform assumes no liability for any finishes or for any damage to the Conform surface.

The following steps should be considered prior to any stucco application:

Surface Preparation:
- Conform should be filled with concrete prior to stucco application
- The Conform surface should be clean and free from any debris, including spill over from concrete pour and lubricants if used in sliding panels. If the surface includes contaminants the stucco application may not bond properly
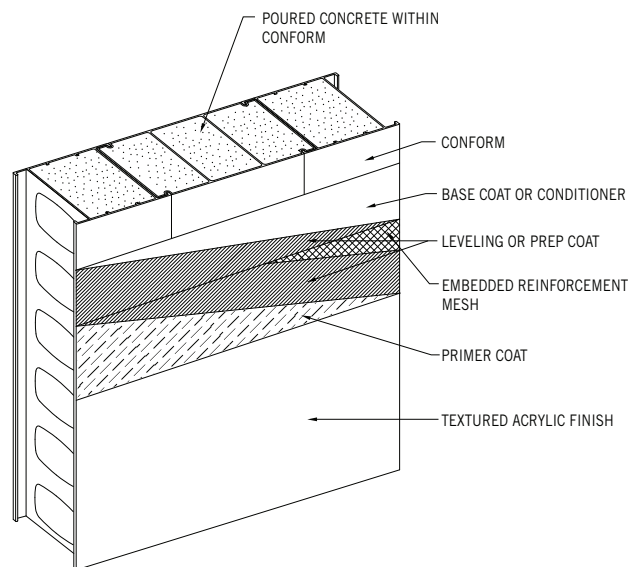
- Refer to manufacturers' guidelines for proper storage and transportation of stucco materials

2.1.1 Stucco – Direct Apply Method

Most direct apply stucco applications consist of the following steps:

1. Base coat or conditioner. This material is applied directly to Conform. This material basically prepares Conform to receive the stucco application and ensures proper bonding
2. Leveling or prep coat is applied on top of the base coat or conditioner
3. A reinforcing mesh is then applied to the leveling or prep coat
4. Another application of the leveling or prep coat is applied to further encase the reinforcing mesh
5. A primer coat is then applied
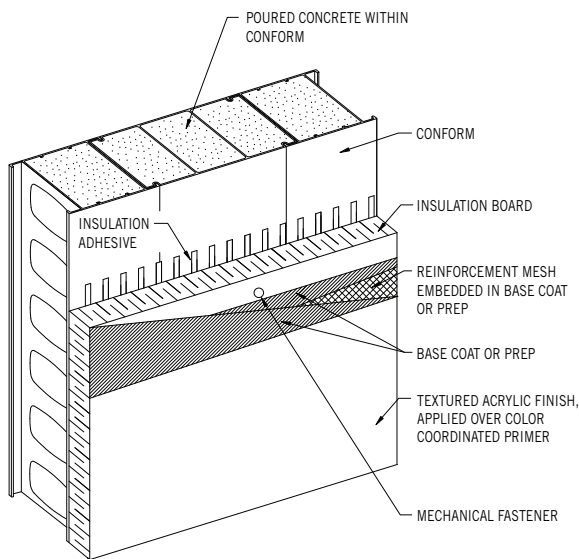6. Finally, a textured finished coat is applied

Refer to manufacturer for specific installation instructions.

POURED CONCRETE WITHIN CONFORM

CONFORM

BASE COAT OR CONDITIONER

LEVELING OR PREP COAT

EMBEDDED REINFORCEMENT MESH

PRIMER COAT

TEXTURED ACRYLIC FINISH

2.1.2 Stucco – EIFS System Method

Insulation board must be properly fastened to the wall prior to installation of the stucco application. The insulation board can be mechanically fastened to the wall or glued to Conform using an approved adhesive.

Once the insulation board is applied to the wall, refer to manufacturers' guidelines for proper stucco application over the insulation.

POURED CONCRETE WITHIN CONFORM

CONFORM

INSULATION BOARD

INSULATION ADHESIVE

REINFORCEMENT MESH EMBEDDED IN BASE COAT OR PREP

BASE COAT OR PREP

TEXTURED ACRYLIC FINISH, APPLIED OVER COLOR COORDINATED PRIMER

MECHANICAL FASTENER

Application of acrylic stucco systems should only be carried out using products that have been fully evaluated and deemed suitable by the manufacturer for use with Conform. For your information, suppliers with specific and qualified application systems have been provided at the end of this guide.

2.2 Vinyl Graphics

Vinyl graphics are an ideal finishing material for a variety of reasons. Vinyl graphics are easy to find and reasonably priced, and offer the user a great deal of flexibility in design and color choices. Graphics can also be changed easily when required.

2.2.1 Material Specification

The following minimum specifications are required for use on Conform:

• Vinyl graphic specified should be for indoor/outdoor use with UV ink or coating
• Self adhesive backing

2.2.2 Installation Procedures

1. Conform should be free of lubricants if used in sliding panels, dirt, grease, dust, etc.
2. Before removing backing from vinyl graphic, dry mount to ensure graphic fits properly on the wall. Once the graphic is positioned in place, mark to wall for future reference. Usually, graphics will come in rolls of 36" in width, so install rolls in sequence and make sure graphic subject borders align.
3. Start by removing a small section of backing paper, and apply graphic to wall. As you unroll and stick the graphic, remove trapped air with a spreader or spatula (rubber preferable), achieving a smooth surface. Continue this procedure until roll is finished.
4. Repeat until all rolls are applied.
5. Optional procedure – using a sharp blade or razor, cut the vinyl graphic verticaly along the joints in the wall panels. Using a hard roller, smooth the vinyl graphic strips into the joints in the wall.

2.3 Paint

Generally, paint can be applied to Conform if recommended for use on PVC based products.

Consult the paint manufacturer to verify the suitability of the specific paint, the required primer, the recommended application procedures and limitations on use of their product.

Paint applied to the surface of Conform should be a light pastel color that will not create a heat build-up on the surface. Dark paints that absorb heat may cause deformation of the Conform material, especially the insulated CF8i forms.

Paint will not permanently cover or hide the joints between the Conform components and paints spanning over the joints may crack.

All paints should be tested on a sample area for weatherability and performance before application.

2.3.1 Materials and Tools Required

The following minimum recommended material and tools are required in order to properly paint Conform.

Materials:
- Particle Mask or Dust Mist Respirator Mask
- Safety Goggles
- Masking Tape (various sizes)
- Blade
- Paint Roller Tray
- Drop Cloth (various sizes)

Tools:
- Spray Gun, Air Atomized
- Paint Brush (various sizes)
- Paint Roller and Extension Handle

Always clean tools properly when finished, and always refer to manufacturers' guidelines for proper use and care of products and tools.

2.3.2 New Surfaces

Surface must be clean and free from oil, grease, wax, and other foreign matter. Use a recommended primer as the first coat (white or gray color recommended based on color of Conform), and then finish with 2 coats of the final color. Thinning is normally not required, unless applying on air or surface temperatures above 80°F, in such case a retarder may be used to slow the drying process.

2.3.3 Previously Painted Surfaces

Surface must be clean and free from oil, grease, wax and other foreign matter. Remove any loose paint by water blasting, scraping or wirebrushing. Apply primer to any areas cleaned to bare PVC the same as described for new surfaces in section 2.3.2. Apply two finish coats for desired appearance.
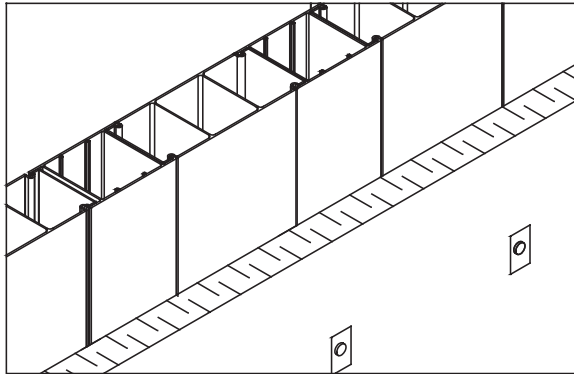
2.4 Insulation and Vinyl Siding

Among the numerous advantages of Conform over conventional building materials and methods is the superior energy efficiency rating utilizing the benefits of thermal mass of concrete. By using rigid board wall insulation (R5.0 per inch or RSI0.87 per 25 mm) on the exterior of Conform, all thermal bridging in the walls are effectively eliminated. For further information on the thermal performance of walls with Conform, please refer to the Technical Guide.

2.4.1 Fastening Insulation

Insulation boards are mechanically fastened to the wall. For all options, the length of the fastener for securing the insulation should be a minimum 0.75" (19 mm) longer than the thickness of the insulation. Fasteners for insulation should have heads or washers that are .5" (12.7 mm) in diameter where cladding (i.e. vinyl siding) is installed directly against the insulation. Note that to achieve the desired thickness of insulation, two layers of insulation may be used and fastened to the wall in a similar manner as described herein. Around the perimeter of each insulation board and all openings, fasteners are placed 4" (100 mm) from the edge. Along the vertical edge of the board, fasteners should be no more than 6" (150 mm) apart and in grids no greater than 12" by 24" (300 mm by 600 mm) for the rest of the board.
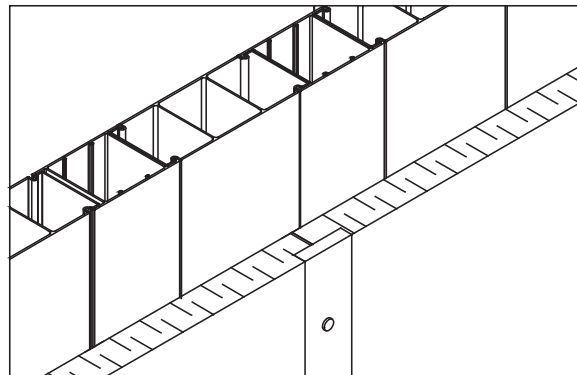
2.4.1.1 Option 1 – Plastic Washer Method

The insulation is fastened with flathead screws and plastic flat washers. The vinyl siding is fastened to the wall using flathead screws (thickness of insulation + 1" (25 mm)).

2.4.1.2 Option 2 – L or Angle Method

The insulation is fastened with flathead screws and plastic flat washers. The L-shaped galvanized steel angle is fastened through the insulation to the wall (fastener length is thickness of insulation + 1" (25 mm)). The vinyl siding is fastened to angles using 1" (25 mm) Tek screws as per manufacturer's recommended spacing.
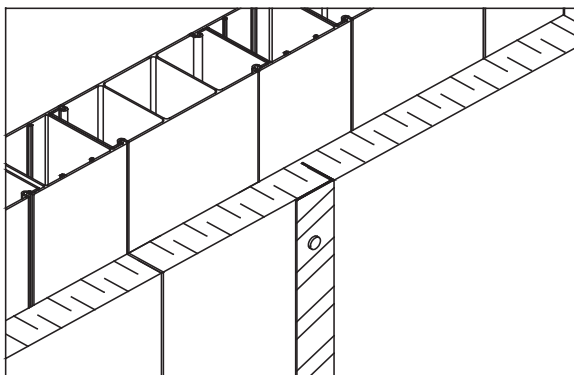

2.4.1.3 Option 3 – Wood Furring Strip Method

Certain insulation brands allow for the installation of wood furring strips, which are fastened through the insulation to the wall (fastener length is thickness of insulation + 1" (25 mm)). The vinyl siding is fastened to the furring strips using 1" (25 mm) flathead screws as per manufacturer's recommended spacing.

2.4.1.4 Option 4 – T-Strip Method

The insulation is fastened with flathead screws (thickness of insulation + 1" (25 mm)) and plastic flat washers. The galvanized steel T-strip angles are fastened through the insulation to the wall. The vinyl siding is fastened to the angles using 1" (25 mm) Tek screws as per manufacturer's recommended spacing.

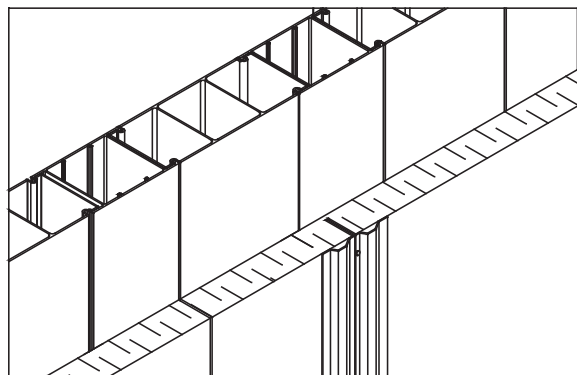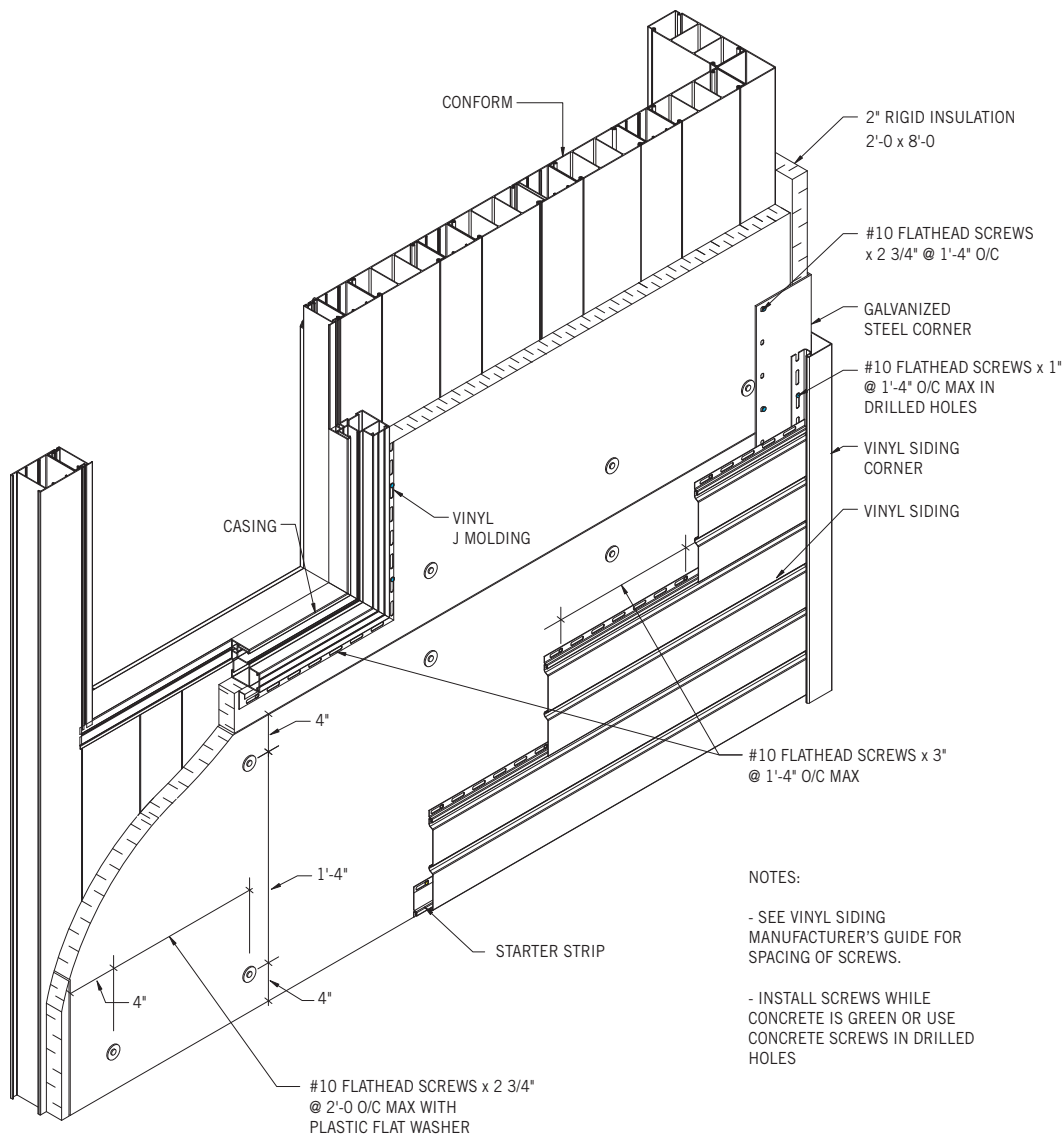## 2.4.2 Fastening Vinyl Siding

If vinyl siding is fastened to the walls using Option 1 (without furring strips), the length of the fastener used to secure vinyl siding through the insulation to the wall should be a minimum 0.75" (19 mm) longer than the combined thickness of the insulation and siding. For the remaining options, fasten the siding to furring strips or steel angles as per the recommendation of the vinyl siding manufacturer.

CONFORM

2" RIGID INSULATION
2'-0 x 8'-0

#10 FLATHEAD SCREWS
x 2 3/4" @ 1'-4" O/C

GALVANIZED
STEEL CORNER

#10 FLATHEAD SCREWS x 1"
@ 1'-4" O/C MAX IN
DRILLED HOLES

VINYL SIDING
CORNER

VINYL SIDING

CASING

VINYL
J MOLDING

#10 FLATHEAD SCREWS x 3"
@ 1'-4" O/C MAX

4"

1'-4"

STARTER STRIP

NOTES:

- SEE VINYL SIDING
MANUFACTURER'S GUIDE FOR
SPACING OF SCREWS.

- INSTALL SCREWS WHILE
CONCRETE IS GREEN OR USE
CONCRETE SCREWS IN DRILLED
HOLES

4"

4"

#10 FLATHEAD SCREWS x 2 3/4"
@ 2'-0 O/C MAX WITH
PLASTIC FLAT WASHER

Above diagram illustrates Fastening Option 1: Plastic Flat Washer Method

2.5 Gypsum Board

Gypsum board may be required over the interior face of Conform in order to meet a specific application, or if the user desires a flat smooth surface to apply a secondary finishing options such as paint or wall paper.

If gypsum board is installed for appearance only, and not required as a fire barrier, it may be applied using an approved PVC adhesive. The gypsum board can also be mechanically attached to the wall using screws and fastened at the joints between the panel and boxes; this allows for easier installation, as the screws need not go through to the concrete wall. The length of the screw should be adequate to penetrate the thickness of the gypsum board and no more than 0.5" (12 mm) into the joint between the boxes and panels.
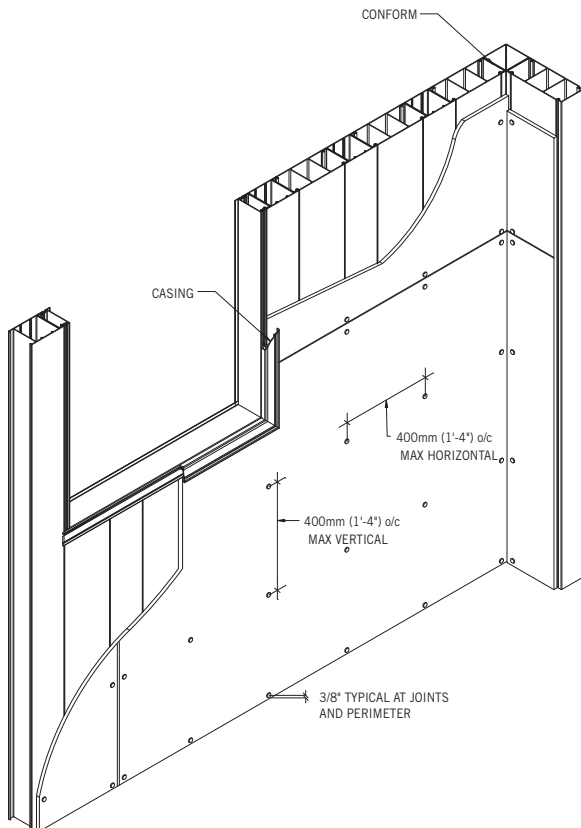
If gypsum board is installed using mechanical fasteners, it must be fastened directly into the concrete using appropriate concrete screws (#6 x 1 1/4" (30 mm) bugle head drywall screws recommended for 1/2" (13 mm) gypsum board). A minimum embedment depth of .75" (19 mm) is recommended.

To facilitate fastening into the concrete, gypsum board may be installed while concrete is still green. Fasteners should be located a minimum of 1'-4" (400 mm) on center horizontally and vertically (see diagram).

2.6 Silicone Sealant

Silicone sealant can be applied to Conform. Caulking shall be a one part neutral cure oxime silicone sealant.

The following silicone sealants have proven effective for use on Conform:

1. Dow Corning 1199
2. Tremsil 600
3. Bondaflex Sil 200GPN

Prior to use, Conform should be clean, and free from dirt and debris. Apply as per manufacturers' recommended instructions.

Silicone sealant can also be color matched to suit standard Conform wall colors. Please contact Nuform for further information.

CONFORM

CASING

400mm (1'-4") o/c
MAX HORIZONTAL

400mm (1'-4") o/c
MAX VERTICAL

3/8" TYPICAL AT JOINTS
AND PERIMETER

3. Wall Maintenance

Conform is manufactured using patented polymer composite materials (i.e. Royalloy B). The outer wall surface contains a complex composition of resins, acrylic modifiers, waxes, lubricants, stabilizers (lead is not used!), UV ray protectant, and smoke and flame suppressants. This blend of materials allows Conform to benefit from superior weatherability and maintenance characteristics.

However, as any other building material, the Conform surface should be maintained on a regular basis. Cleaning and maintaining the walls is easy using regular cleaners available at most grocery or hardware stores. The recommended cleaner is REVIVE, a non-toxic cleaner available from Nuform.

Note: Stain removal is affected by factors such as area involved, severity of stain, application or use (e.g. car wash buildings), and duration of exposure, regional factors (e.g. harshness of water), and atmospheric conditions. The recommended cleaners outlined in Figure 2, and procedures were found to be adequate, but shall not be taken as a warrant or guarantee. The method of removal of a specific stain should be determined by testing a small sample area first, or by contacting Nuform for further information.

3.1 Routine Cleaning

Routine cleaning of Conform is the best deterrent to long term build up of dirt, stains and other contaminants. Normal maintenance consists of washing with REVIVE or mild soap and water using a soft cloth or ordinary long-handled soft bristle brush. Exterior textured surfaces (i.e. buildings with optional wall treatment or fascia) should be washed with only a soft bristle brush to avoid smearing the first into the grooves of the texture. Stains that are difficult to remove should be treated in accordance with the recommendation outlined in section 3.2.

3.2 Recommended Cleaning Products for Difficult Stains

Most non-abrasive cleaners can be used on Conform, although some are easier to use. Preferably, use a cleaner that will not leave a film on the wall or dull the finish over time.

Refer to Figure 2, Wall Cleaning Chart, for outline of specific stains and recommended cleaners.

3.3 Non-Recommended Cleaners

The following cleaners are not recommended for use on Conform as the chemical composition of these cleaners may harm the face of Conform over time.

- Chlorox
- Pine Power
- Grease Relief
- Tide Power (laundry detergent)
- Ivory Liquid Soap
- Nail Polish Remover

Figure 2: Wall Cleaning Chart

Recommended Cleaners	Stains															Comments			
	Common Dirt	Grease & Oil	General Stains	Pencil Marks	Permanent Marker	Paint	Scuff Marks	Pen/Ink	Lipstick	Bubble Gum	Crayon	Grass Stains	Rust	Mold & Mildew	Tar	Dulls Finish	Toxic — Handle With Care	Easy to Use	2 Steps or More
REVIVE	✔	✔	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘				
Nuform Degreaser	✔	✔	✔	⊘	⊘	⊘	⊘	✔	✔	✔	✔	✔	⊘	✔	⊘				✔
Nuform Graffiti Remover	✔	✔	✔	✔	⊘	✔	✔	✔	✔	✔	✔	✔	✔	✔	⊘	✔	✔		✔
Castrol — Super Clean Degreaser	✔	✔	✔	✔	⊘	⊘	⊘	✔	✔	✔	✔	✔	✔	✔	⊘				
Armstrong — New Beginning Wax Remover	✔	✔	✔	✔	⊘	⊘	⊘	⊘	✔	✔	✔	⊘	⊘	⊘	⊘				✔
Windex — Outdoor Cleaner	✔	✔	✔	✔	⊘	⊘	⊘	✔	✔	✔	✔	✔	✔	✔	⊘				✔
Armour All — Multi-Purpose Cleaner	✔	✔	✔	✔	⊘	⊘	⊘	⊘	✔	✔	✔	✔	⊘	✔	⊘			✔	
Mastercraft Paint & Varnish Remover	✔	✔	✔	✔	⊘	✔	✔	⊘	✔	⊘	⊘	⊘	⊘	⊘	⊘	✔	✔		✔
Mastercraft Graffiti Remover	⊘	⊘	✔	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘		✔	✔	
Muriatic Acid Solution	✔	✔	✔	⊘	⊘	⊘	⊘	⊘	✔	⊘	✔	✔	⊘	✔	⊘		✔		✔
Fantastic	✔	✔	✔	⊘	⊘	⊘	✔	✔	✔	✔	⊘	✔	✔	✔	⊘			✔	
Murphy's Oil	✔	✔	⊘	⊘	⊘	⊘	⊘	⊘	✔	✔	⊘	✔	✔	⊘	⊘				
Lestoil	✔	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	✔	⊘	⊘	⊘	⊘				
Windex	⊘	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	✔	⊘	✔	✔	✔	⊘				
Water Base Cleaners	⊘	⊘	⊘	⊘	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘				
Vinegar & Water	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	✔	⊘	⊘	⊘	⊘	✔	⊘				
Soft Scrub	⊘	✔	⊘	✔	⊘	✔	⊘	⊘	⊘	⊘	⊘	⊘	⊘	⊘	✔				

✔ - recommended

⊘ - not recommended

4. Wall Repair

Like any wall product, Conform is not immune to neglect or damage. However the wall can be easily repaired. There are 2 types of damage than can affect the wall: structural and non-structural or surface damage.

If the damage is of a structural nature (i.e. the wall has been severely damaged and could cause the overall wall to fail), consult an engineer for advice. The wall will need to be repaired to ensure it is structurally sound before the surface is repaired.

4.1 Materials and Tools Required

Materials:
- All Purpose Putty by Bondo Corporation
- Fiberglass Cloth for Automotive and Marine Repairs
- Kolorbond Spray Paint by Formula 40 USA Inc.

Tools:
- Utility knife
- 2" or 3" putty knife or plastic spreader
- Masking tape
- Medium Aluminum Oxide sandpaper 80 to 100 grit
- Fine wet/dry Aluminum Oxide sandpaper, 200 to 320 grit
- Fine wet/dry Aluminum Oxide sandpaper, 1000 to 1500 grit
- Fine wet/dry Aluminum Oxide sandpaper, 1500 to 2000 grit
- Tack cloth
- Electric buffer with very mild abrasive paste or wax
- Light duty grinder for medium sandpaper (optional)

4.2 Repairing Surface Damage - Patching Holes

For non-structural damage (i.e. surface damage), the wall can be easily repaired using the following procedures (see figure 3):

Step 1 – Cut a rectangle hole in the polymer around the damaged area. A neat square or rectangular patch is easiest to cut with the wall filled with concrete and easiest to patch. Inspect for cracks and loose material. Clean concrete and wall to ensure surface is free of any loose material, dust, oil, grease etc. Chip concrete flush to inside face of polymer, if required.

Step 2 – Bevel cut the edge of the polymer all around the hole at 45° angle or flatter to provide good bond for patching compound. Before sanding, protect the adjacent wall finish from damage by applying masking tape at 40 to 50 mm beyond the opening at the top and bottom and at the closest joint between components on the sides of the opening.

Step 3 – Sand around the hole with medium aluminum oxide sandpaper (80 to 100 grit). Vigorous sanding must create a small depression with a rough surface, 0.5 mm deep and 10 to 15 mm beyond the hole. This will improve the bond for the patching compound, allow a flush finish for the patch and reduce the possibility of future cracks. Ensure that the sanded area and hole are dry and clean.

Step 4 – Apply the patching compound, a two-part polyester resin all-purpose putty, to the hole and the sanded depression. Mix the compound and the cream hardener thoroughly, following the instructions on the label. Apply the compound with a 2" or 3" putty knife or a plastic spreader, depending on the size of the patch. Also, the compound may have to be applied in 2 or 3 layers depending on the size of the patch. For large patches or patches over insulation of the CF8i walls, apply a layer of fiberglass cloth between layers and extend

10 to 15 mm beyond the hole. Apply the compound to leave a smooth, flat surface that is raised very slightly above the surrounding surface. A good quality trowel finish can significantly reduce the sanding required to obtain an acceptable patch.

Step 5 – Sand the patching compound after it is dry. Follow the instructions on the label. It usually requires a drying time of 10 to 15 minutes in good conditions before sanding. First, use aluminum oxide medium sandpaper (80 to 100 grit) to eliminate all excess material and to featheredge the patch to the desired shape and surface. Allow the compound to dry an additional 10 to 15 minutes and then sand with fine wet or dry sandpaper (200 to 320 grit). Finally, sand with fine wet sandpaper (200 to 320 grit), that is moistened, and create a finish surface as smooth as the original polymer. Ensure that the entire surface is dry and free of all dust prior to painting. Prior to painting, repair and extend the masking around the area to be painted, as required.

Step 6 – Paint the patched area with a color-matched paint that is formulated for permanent use on PVC and other rigid thermoplastics. Apply the paint to avoid over-spray and apply in light layers to avoid runs and dripping. Allow first coat to dry before applying a second coat. Between coats, lightly sand the area with fine wet sandpaper (1000 or 1500 grit), which is moistened. After the final coat, remove the masking and lightly sand the area again with fine wet sandpaper (1500 or 2000 grit), that is moistened. The final sanding is to blend the edge of the paint to the existing polymer and the sanding must be parallel to the joints (parallel to length of the components). Finally, buff the painted area with an electric buffer and a very mild abrasive paste or wax (vinyl floor wax or polishing compound).

4.3 Repairing Surface Damage – Patching Cracks or Butt Joints

1. Clean the cracks and remove any loose material. Clean area as much as possible and ensure surface is free of any loose material, dust, oil, grease, etc.
2. Bevel cut the edge of the polymer along both sides of the crack. Before sanding, protect the adjacent wall finish from damage by applying masking tape at 40 to 50 mm beyond the crack at the top and bottom and at the closest joint between components on the sides of the crack.
3. Follow steps 3 to 6.

**Figure 3: Repairing Surface Damage
– Patching Holes**

Before	1	2	3	4	5	6	After
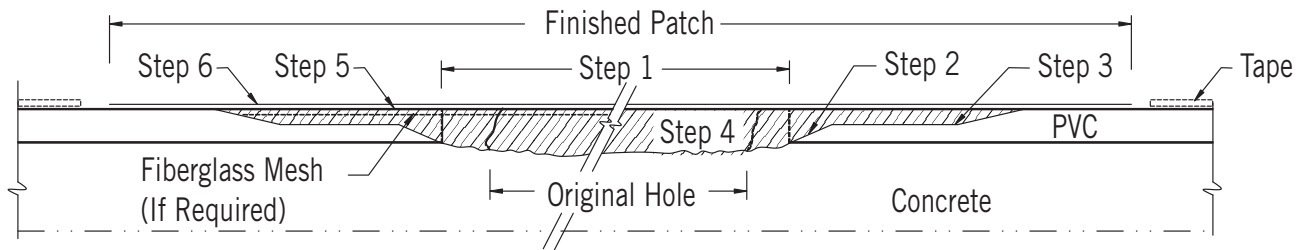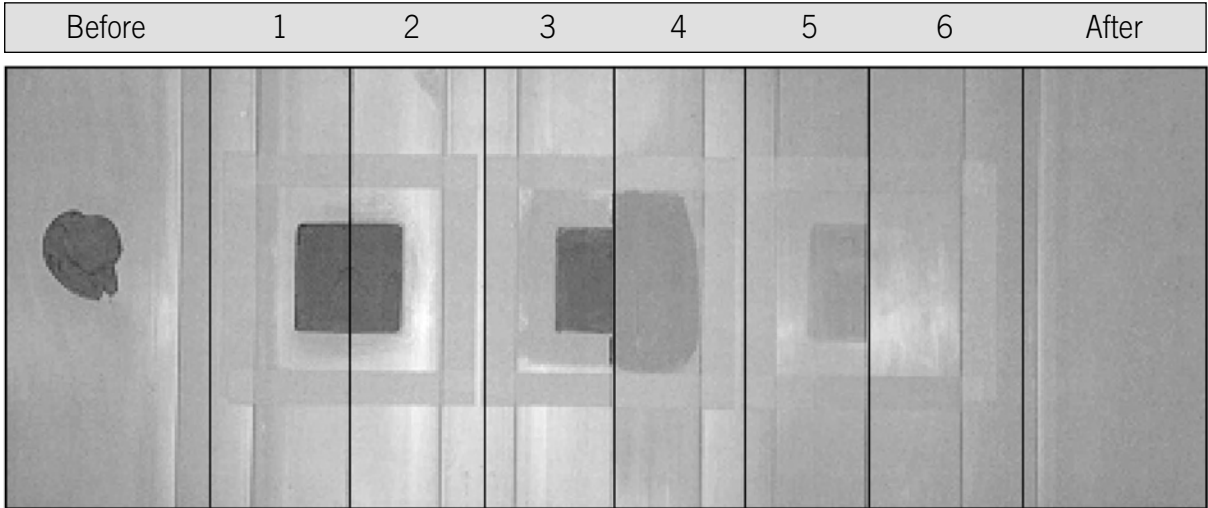
5. Recommended Suppliers

The following are recommended suppliers for various products described in this guide. Nuform is providing the following for information purposes only, and does not warrant or guarantee the performance of any of these products. Please consult each supplier for specific information regarding their products and recommended application and warranty, if any.

The following companies are listed in alphabetical order under each section heading.

5.1 Acrylic Stucco

DRYVIT SYSTEMS INC.
Toll Free: 1-800-556-7752 (USA)
Toll Free: 1-800-263-3308 (Canada)
Web: www.dryvit.com

DUROCK ALFACING INTERNATIONAL LIMITED
Toll Free: 1-888-238-6345
Web: www.durock.com

5.2 Paint

JONES-BLAIR PAINT COMPANY
Toll Free: (800) 527-7540
Fax Line: (800) 325-6321
Web: www.jones-blair.com

5.3 Insulation

THE DOW CHEMICAL COMPANY
Toll Free: 1-800-441-4369 (USA)
Toll Free: 1-800-268-4840 (Canada)
Web: www.styrofoam.com

OWENS CORNING
Toll Free: 1-800-GET-PINK
Web: www.owenscorning.com

5.4 Vinyl Siding

ROYAL BUILDING PRODUCTS
Toll Free: 1-800-387-2789
Web: www.royalbuildingproducts.com

5.5 Sealant

BONDAFLEX TECHNOLOGIES
Toll Free: 1-800-641-0234
Tel: (973) 473-3330
Web: www.bondaflex.com

DOW CORNING
Toll Free: 1-800-322-8723
Tel: (989) 496-4400
Web: www.dowcorning.com

TREMCO
Toll Free: 1-800-321-7906 (USA)
Toll Free: 1-800-363-3213 (Canada)
Web: www.tremcosealants.com

We hope you found this guide informative while designing your project using Conform.

As always, our main goal at Nuform Building Technologies Inc. is to ensure that our valued customers are 100% satisfied with our service and with Conform. Should you have any questions or comments, we would like to hear from you. You may contact us at the following:

Please visit the Technical Resource Center section of our Web site at www.nuformdirect.com for the latest version of this guide. Please forward us any suggestions or comments for improving this guide. All suggestions for improvements will be given full consideration for future revisions.

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Nuform Building Technologies Inc.
1 Regalcrest Court
Woodbridge, Ontario, Canada
L4L 8P3

Toll Free: 1 877-747-WALL (9255)
Tel.: 905-652-0001
Fax: 905-652-0002